



Sawmill Health & Safety
and Visitors Guide
Dalbeattie



The mark of
responsible forestry





Brief Overview of Dalbeattie Mill

Size

56 ha site.

History

The Howie Forest Products Dalbeattie site was acquired by BSW Timber in November 2009.

Production Capacity

250,000 m³ sawn timber.

Length Capacity

2.4 – 4.8 metres.

Primary Breakdown Infrastructure

Dalbeattie has benefited from recent and significant investment in the largest and leading edge technology in sawmilling, including the UK's largest Linck & Springer primary production line and new kilning operations.

Secondary Operations Infrastructure

Kilns, Strength Grader/Planer, High and Low Pressure Treatment Tanks, Multihead Cross Cut Line.

Log Intake

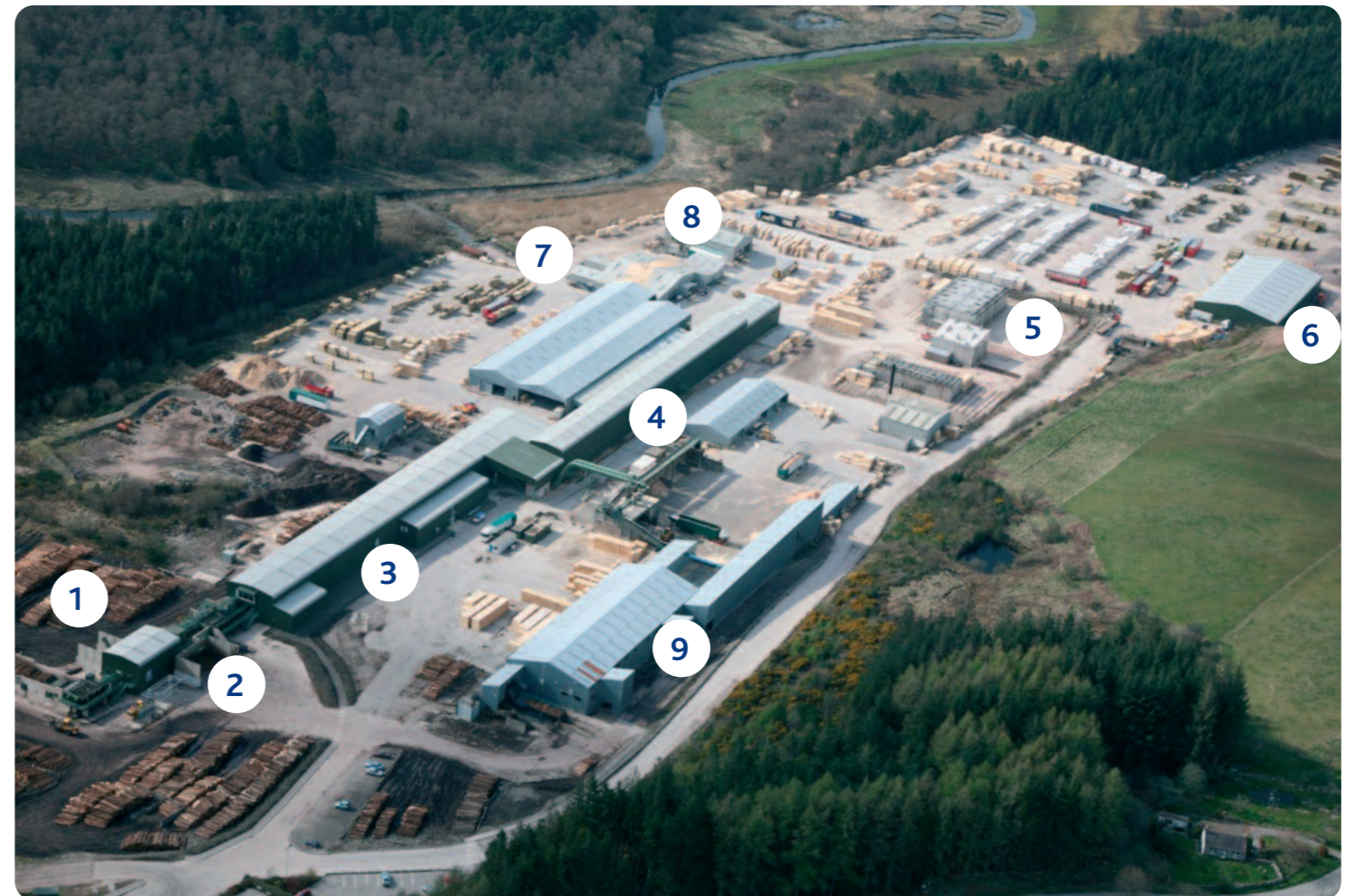
100% Spruce. All logs used in the Dalbeattie mill are green, red logs and bars.

Log Catchment Area

The log catchment area stretches from Dumfries in Galloway in the South of Scotland to Kielder Forest and the Lake District in the North of England and includes Argyll and mid Scotland..

Products Produced

Construction Timber, Fencing Timber, Pallets & Packaging.



- | | | |
|---------------------------|----------------------------|-------------------------|
| 1 LOG YARD. | 4 SPRINGER SORTERS. | 7 PLANER / GRADER LINE. |
| 2 MILL INFEED / DEBARKER. | 5 KILNS | 8 KALLFASS & RESAW. |
| 3 LINCK SAWLINE. | 6 HIGH & LOW PRESERVATION. | 9 SMALL LOG SAWLINE. |



Visitors Health and Safety Instructions

- All visitors must report to reception in the main office building and sign in and out of the premises.
- All visitors must be accompanied by a company representative at all times.
- Please be aware that sawmill operations will continue as normal whilst a tour is underway and all visitors need to be aware of their surroundings.
- Do not depart from the designated walkways unless authorisation is given.
- Personal Protective Equipment will be issued to you by your guide. Hard hats, Hearing Protection and Safety Vest **MUST** be worn at all times during the tour.
- Smoking is allowed in designated areas only.
- In the event of the fire alarm sounding make your way to the fire assembly point at the main office car park.
- Appropriate footwear **MUST** be worn – it is strongly advised that flat shoes be worn for mill tours. Failing this, it may not be possible to enter the sawmill site due to underfoot conditions.
- Be aware of fork lift trucks and other vehicles at all times. Always use the walkways.
- Please note that sideloaders do not have full visibility.
- Mobile phones must be switched off during mill tours.
- Permission must be granted for any photography to be taken on site.



FROM THE NORTH: M74 south to J15 (A701 - Moffat & Dumfries). Stay on A701 until Dumfries by-pass (A75). Follow the A75 for Stranraer. At the 'Dalbeattie & Colvend Coast National Scenic Area' sign, follow the signs for Dalbeattie - A711. After 12 miles take a left turn, signposted 'Sawmill' onto the Dalbeattie link-road, after a further 2 miles we are signposted left again.

FROM THE SOUTH: M6 north, at Gretna take the A75 (Dumfries and South West Scotland) follow this road until you reach the Dumfries by-pass, then as above.